

Work Order ID 89911-2

89911

Page 1

September-12-12 1:05:16 PM

Item ID: D4486-3

Accept

N9000040100

Setup Start

NS1

Revision ID: PRELIM

Stop

NS2

Item Name: Fwd Access Panel

Start Date: 9/12/12

Start Qty: 1.00

Required Date: 9/13/12

Req'd Qty: 1.00

Cust Item ID:

Customer:

PRELIMINARY ISSUE

Reference:

Run

Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4486

REV C

100

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg

Dwg Rev: PB1

Prog Rev: PB1

2-Deburr if necessary

0.00

0.00

2

0

Jm 12-9-12

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

2

0

Jm 12-9-12

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

2
inspected
per Dwg PB1

Work Order ID 89911

89911

Page 2

Item ID: D4486-3
Revision ID: PRELIM
Item Name: Fwd Access Panel

Accept

N900040100

Setup Start *NS1*
Stop *NS2*

Start Date: 9/12/12 Start Qty: 1.00 *1*
Required Date: 9/13/12 Req'd Qty: 1.00 *1*

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Chemical Conversion Coat per QSI005 4.1	0.00							
130						2			
HandFinish	Memo	0.00							
Hand Finishing									
140	QC7-Inspect Chemical Conversion Coat	0.00							
140						2			
QC	Memo	0.00							
Quality Control	<u>IMS</u>								
150		0.00							
150									
SprayPaint	Memo	0.00							
Spray Painting	Prime tempo <u>Gray</u> as per dwg and QSI 5								

12-9-24 ①

Work Order ID 89911

89911

Page 3

September-12-12 1:05:16 PM

Item ID: D4486-3
Revision ID: PRELIM
Item Name: Fwd Access Panel

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 9/12/12 Start Qty: 1.00 *1*
Required Date: 9/13/12 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC14- Inspect Spray Paint Memo	0.00 0.00				1			10/12/12 A-25
190 *190* Packaging Packaging	Identify as per dwg & Stock Location: Med Fab Memo	0.00 0.00				1			13-03-20
200 *200* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13/3/26

POSITIVE RECALL
EFFECTIVE _____ AUTH _____
RELEASED _____ DATE _____
13/03/26
Rave

MEF
13-1-17

Picklist Print

September-12-12 1:05:16 PM

Page 1

Work Order ID: 89911

Parent Item: D4486-3

Parent Item Name: Fwd Access Panel

Start Date: 9/12/12

Required Date: 9/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.05.14 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	411.3628	0.42	0.4421053			

Location

Loc Qty

Loc Code

MAT021

411.3628320

113608

0

116308

5,01556842

117285

67.544

119331

44.2

119802

5.44

120218

15.86

120866

64.8126316

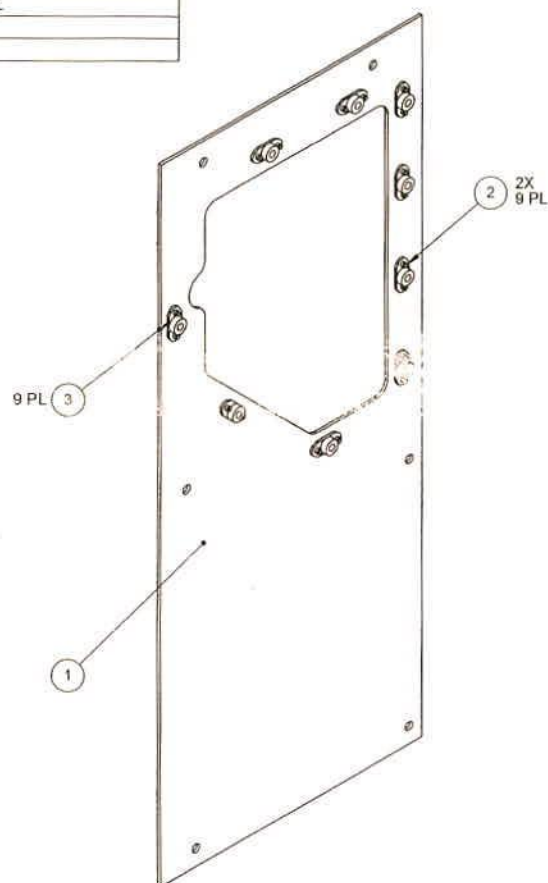
121805

208.490632

121805

Jm24

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4486-041	ACCESS PANEL ASSY
1	1	D4486-1	ACCESS PANEL
2	18	MS20426AD3-3	RIVET, CSK
3	9	MS21069L08	NUTPLATE



PRELIMINARY B1
12.05.10 (AJS)

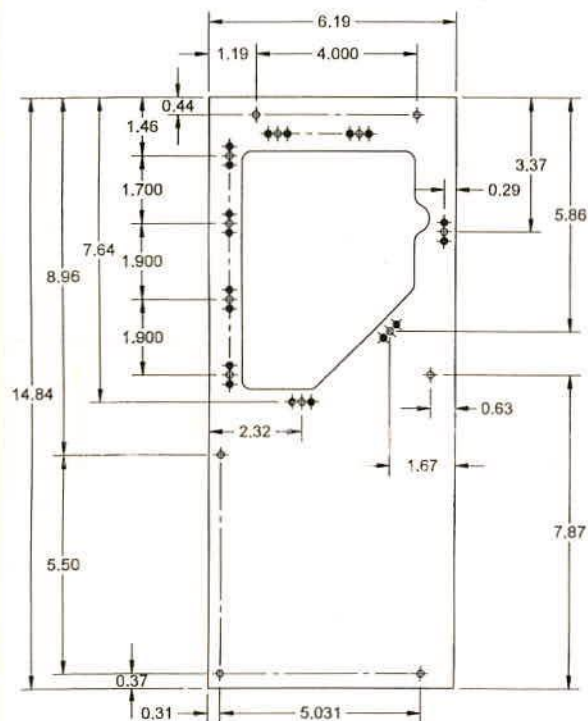
D4486-041 ACCESS PANEL ASSY

NOTES:

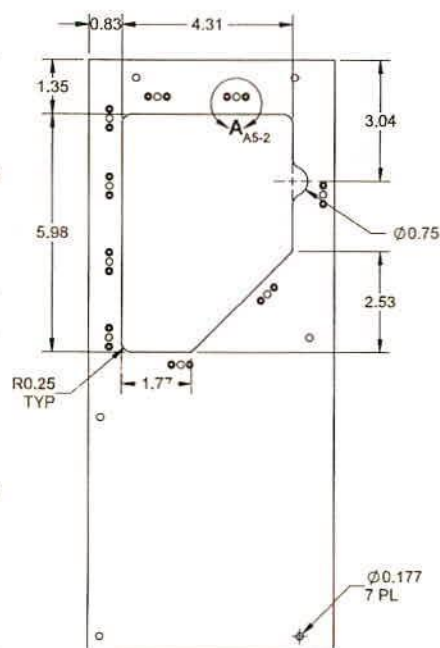
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

D4486-3 FWD ACCESS PANEL

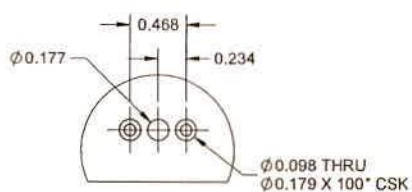
PB1	COMPLETE REDESIGN. MATERIAL WAS 0.032 THICK. PRIMER COLOR WAS GREY.	AJS	12.05.10
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4486	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ACCESS PANEL ASSY	NTS
DATE	12.05.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4486-1 ACCESS PANEL



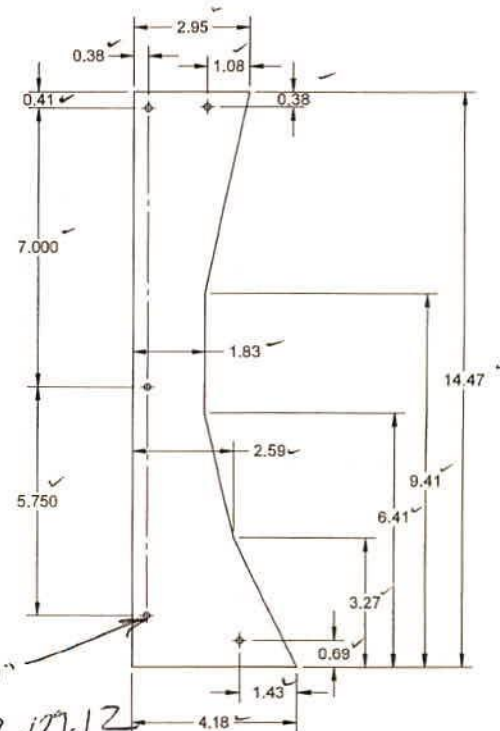
(SUPPLEMENTAL VIEW)



DETAIL A D5-2
NUTPLATE HOLE DETAIL 9PL
(SCALE 2X)

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO WHITE (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) DELETED AT REVISION B



D4486-3 FWD ACCESS PANEL

PRELIMINARY B1
12.05.10 (AJS)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4486	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ACCESS PANEL ASSY	NTS
DATE	12.05.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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DART AEROSPACE LTD		Work Order: 89911
Description: D4486- Fwd Access Panel		Part Number: D4486-3
Inspection Dwg: D4486 Rev: PB1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 0.177"	$\begin{matrix} +0.005 \\ -0.001 \end{matrix}$	0.180"	-		✓	mm
2.95"	± 0.030	2.949"	✓		✓	
0.38"	± 0.030	0.374"	-		✓	
1.08"	± 0.030	1.074"	✓		✓	
0.41"	± 0.030	0.408"	-		✓	
0.38"	± 0.030	0.377"	-		✓	
7.000"	± 0.010	6.999"	-		✓	
5.750"	± 0.010	5.750"	✓		✓	
1.83"	± 0.030	1.832"	✓		✓	
2.59"	± 0.030	2.586"	✓		✓	
14.47"	± 0.030	14.47"	✓		T	4301
9.41"	± 0.030	9.41"	✓		✓	Prod-502
6.41"	± 0.030	6.41"	-		U	
3.27"	± 0.030	3.27"	-		✓	
0.69"	± 0.030	0.687"	✓		U	
1.43"	± 0.030	1.426"	✓		U	
4.18"	± 0.030	4.163"	✓		✓	
0.063"	± 0.010	0.062"	✓		U	

Measured by: Jm	Audited by: Smb	Preliminary Approval:
Date: 12-9-12	Date: 12-9-12	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

Receiving Report

Date: 12/5/22

Batch No: M72/805

Supplier: TITANSEKRON

Dart P/O: 16995

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection OK 12/6/22 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>VOM P.O. PUA</u>	<u>BD</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12/5/22
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Tuesday, May 22, 2012 8:15:48 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO16995 Receipt Dates from 5/22/2012 to 5/22/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO16995	9		M6061T6S.063	sf	5/23/2012	5/22/2012	480.0000	\$2.47	0.0000	0	\$1,184.09
CAD	No		6061-T6 .063 Sheet	sf	480.0000	DESI02		\$1,184.09	0.0000	0	
			121805								

Total Received Quantity: 480.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,184.11
Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

No: PEC 767877

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 18May12 at 14:12 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-451956- 1 Your PO # 16995
ALUMINUM SHEET 6061 T6

.0640 Nom X 48.0000" X 144.0000"

Heat Number Tag No
25516/01/00 68126

Quantity PCS Wt LBS
480.00 SFT 10 418

TOTAL: Tags 1 PCS 10 LBS 418

ADD ON TO 451875/451877 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 SKID GR.W. 690 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

18 MAY 2012

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0640 Nom X 48.0000" X 144.0000"
PART NO.

PO/Ref 16995

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-767877-001

18 May 12

Signed by:

Pg 1/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85294543 01 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 12 12

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.: PEC-234982 Datum / date: 2011 11 23
Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.: 633961 Datum / date: 2011 11 24
Endkunde, Bestell-Nr. / Your cust. ord. no.:	Lieferschein Nr. / delivery note: 85294543 Datum / date: 2011 12 30
	Akkreditiv Nr. / letter of credit no.:

Produkt/product Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,063x48,00x144,00 Kundenartikel-Nr / customer article no.:	Bedingungen/terms Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250 11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms:
--	---

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
01	25516/01/00	01/0046886/1	6061.1	6339610001	4010,141 lbs	97

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)										
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
01/0046886/1	6061.1									
	actual	0,65	0,50	0,21	0,13	0,88	0,15	0,01	0,05	0,06

Zugversuch / Tensile test						
BNr/Los Lot/No.	Zustand temper	Richtung direction	Rm [ksi]	Rp0.2 [ksi]	A2" [%]	
25516/01	T6	LT	46,6	38,1	16	
25516/01	T6	LT	46,6	38,1	16	
25516/01	T6	LT	46,4	38,1	16	
25516/01	T6	LT	46,6	38,3	17	
25516/01	T6	LT	46,6	38,3	16	
25516/01	T6	LT	46,6	38,3	16	
25516/01	T6	LT	46,7	38,4	15	
25516/01	T6	LT	46,7	38,3	16	

gmk 12/05/22

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.amag.at



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 3 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	5/23/12 Yes	12.00 £	Yours ppd	\$9.4200	\$113.04
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9	M6061T6S.063	6061-T6 .063 Sheet	5/23/12 Yes	480.00 sf	Yours ppd	\$2.4792	\$1,190.00
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021

10127-2607

20437125

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025
OR AMS 4027 OR ASTM B209

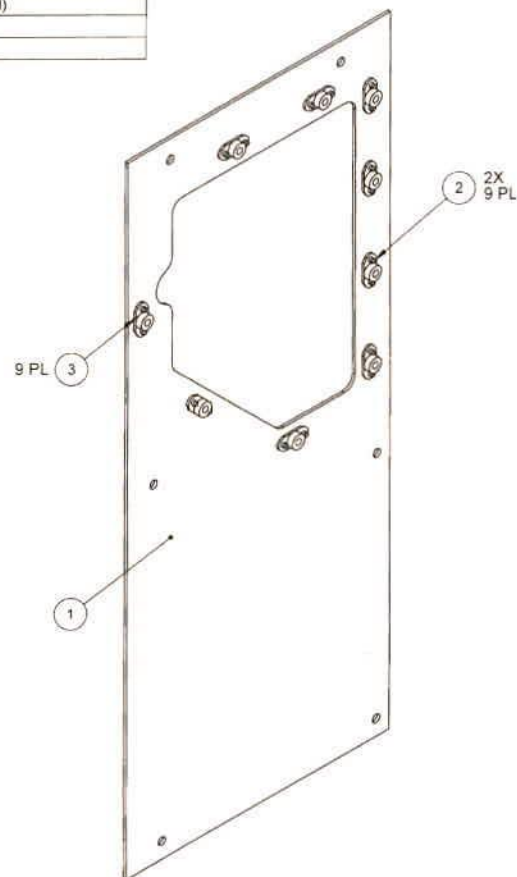
10	M304S16GA	304/316 Sheet .063	5/23/12 Yes	128.00 sf	Yours ppd	\$4.5141	\$577.80
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No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 5/17/12

ITEM	QTY	P/N	DESCRIPTION
	X	D4486-041	ACCESS PANEL ASSY (LH)
1	1	D4486-1	ACCESS PANEL (LH)
2	18	MS20426AD3-3	RIVET, CSK
3	9	MS21069L08	NUTPLATE



D4486-041 ACCESS PANEL ASSY (LH)

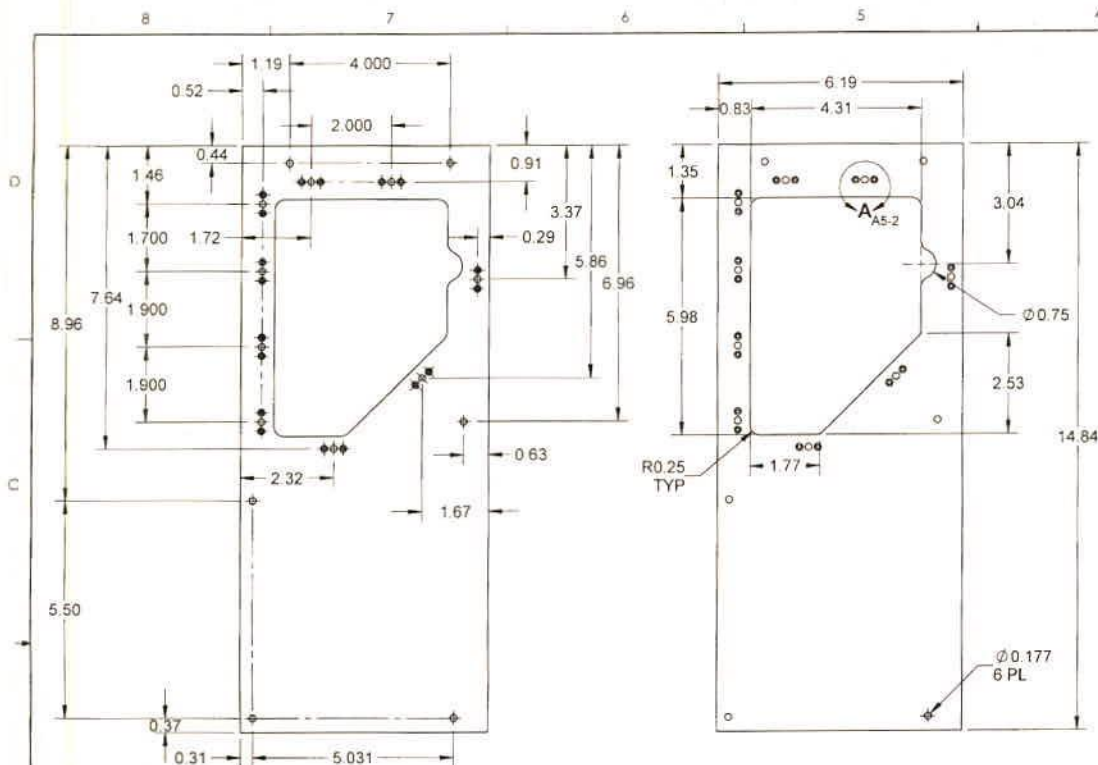
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

D4486-3 FWD ACCESS PANEL

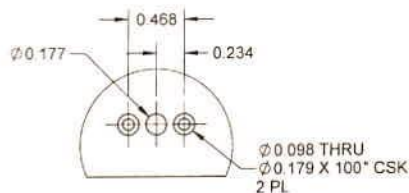
RELEASED
2012-11-29
MMD

C	ADDED -042 & -2 (RH CONFIGURATION)	AJS	12.10.17
B	COMPLETE REDESIGN, MATERIAL WAS 0.032 THICK.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.01
REV	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	DS	D4486	SHEET 1 OF 4
APPROVED	MD	TITLE	SCALE
DE APPR.	CH	ACCESS PANEL ASSY	NTS
DATE	12.10.17	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON/ORGANIZATION WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



D4486-1 ACCESS PANEL (LH)

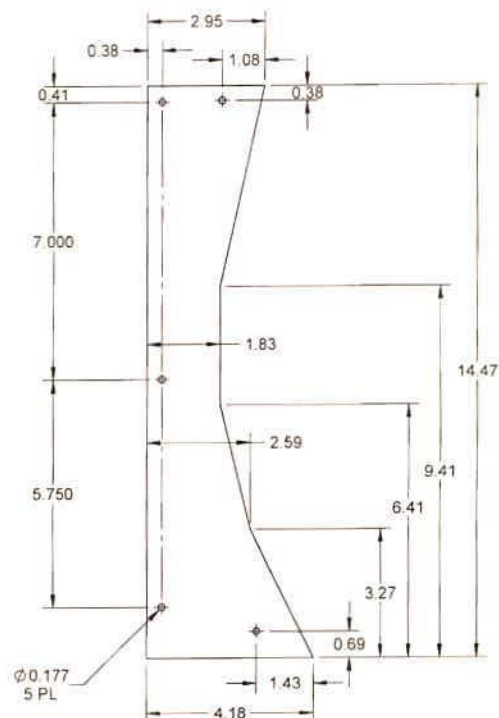
(SUPPLEMENTAL VIEW)



DETAIL A
NUTPLATE HOLE DETAIL 9PL
(SCALE 2X)

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) DELETED AT REVISION B



D4486-3 FWD ACCESS PANEL

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.22 lbs

RELEASED
2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JS	D4486	SHEET 3 OF 4
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	ACCESS PANEL ASSY	NTS
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